



TSB 25 is shown

TSB 35 is shown with digital rpm display



TSB 25: compact design with manual transmission



Universal machine base with storage room (Part No. 123952)

- rigid cast-iron construction
- height-adjustable machine head
- 12 speed steps
- rectangular table with T-slots and circumferential coolant groove

TSB 35

- automatic quill feed
- rpm indicator
- coolant system
- head swivels $\pm 45^\circ$
- tapping feature



Swiveling drill head and automatic feed with 3 gear steps

Standard Equipment

base, protective shield, tapping unit (TSB 35), LED work lamp, coolant system (TSB 35), drill chuck, operating tools, operator manual

Options

Part No.

• Vise PB 100	104840
• Clamping Tool Set De Luxe 14/M12	105295
• Accessory-Set MT 4 8-pc.	104594

For additional options for this machine, visit our website and search for TSB (Product Search)

Specifications

		TSB 25	TSB 35
Working area			
Drilling capacity in steel	mm	25	35
Tapping capacity, steel		M 16	M 22
Foot set up area (length x width)	mm	310x320	370x360
Quill stroke	mm	110	155
Vertical head travel	mm	470	515
Spindle nose-to-foot distance	mm	650	645
Throat	mm	240	320
Column diameter	mm	95	120
Speed range	rpm	(6) 125 - 2.825	(12) 125 - 3.030
Headstock			
Spindle mount		MT 3	MT 4
Feed			
Quill feeds	mm/R	-	(3) 0,1; 0,2; 0,3
Drive capacity			
Motor rating main drive	kW	0,75	1,2
Measures and weights			
Overall dimensions (length x width x height)	m	0,7x0,41x1,56	0,81x0,5x1,67
Weight	kg	220	340
Part No.		162340	162345