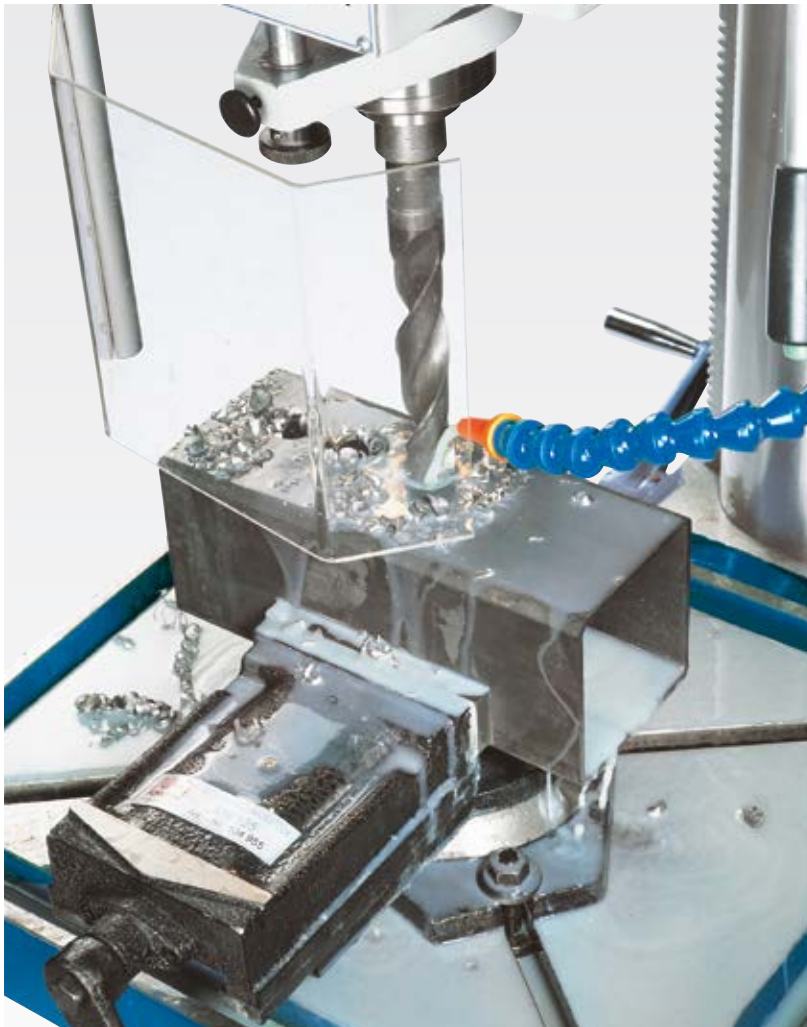




SSB 32 Xn

- 2-step motor
- head swivels 45°, adjustable height
- digital rpm display

SSB 40 Xn shown



- heavy cast-iron construction with thick-walled column
- tapping feature
- automatic drill feeds controlled by an electromagnetic clutch
- including coolant system and work lamp
- table rotates and swivels $\pm 45^\circ$

Standard Equipment

tapping unit, protective shield, halogen lights, coolant system, operating tools, operator manual

Options	Part No.
• E-SSB 32XN spare part package for 5 years for part no. 162332	259132
• Drill press machine vise with V-guides PB 100	104840
• Accessory-Set MT 4 8-pc.	104594
• Drill press machine vise with V-guides PB 120	104845
• Clamping Tool Set De Luxe 14/M12	105295
• E-SSB40Xn spare parts package for 5 years for part no. 162338	259134

For additional options for this machine, visit our website and search for SSB 32 und 40 Xn (Product Search)

Specifications

		SSB 32 Xn	SSB 40 Xn
Working area			
Drilling capacity	mm	32	40
Tapping capacity, steel		M 20	M24
Table set up area	mm	500x420	540x440
Table stroke	mm	490	550
Quill stroke	mm	160	190
Table swivel range (max.)		$\pm 45^\circ$	$\pm 45^\circ$
Spindle nose-to-table distance (max.)	mm	630	610
Spindle nose-to-foot distance	mm	1.185	1.195
Throat	mm	320	340
Column diameter	mm	120	140
Head travel	mm	285	-
Head swivel range		$\pm 45^\circ$	-
Headstock			
Spindle mount		MK 4	MK 4
Spindle speed	1/min	(12) 125 - 3.030	(12) 75 - 2.020
Feed			
Quill feeds	mm/R	0,1; 0,2; 0,3	0,12; 0,24; 0,4
Drive capacity			
Motor rating / voltage	kW/V	1,2 / 400	1,5 / 400
Measures and weights			
Overall dimensions (length x width x height)	m	0,84x0,5x1,96	0,95x0,61x2,23
Weight	kg	540	550
Part No.		162332	162339