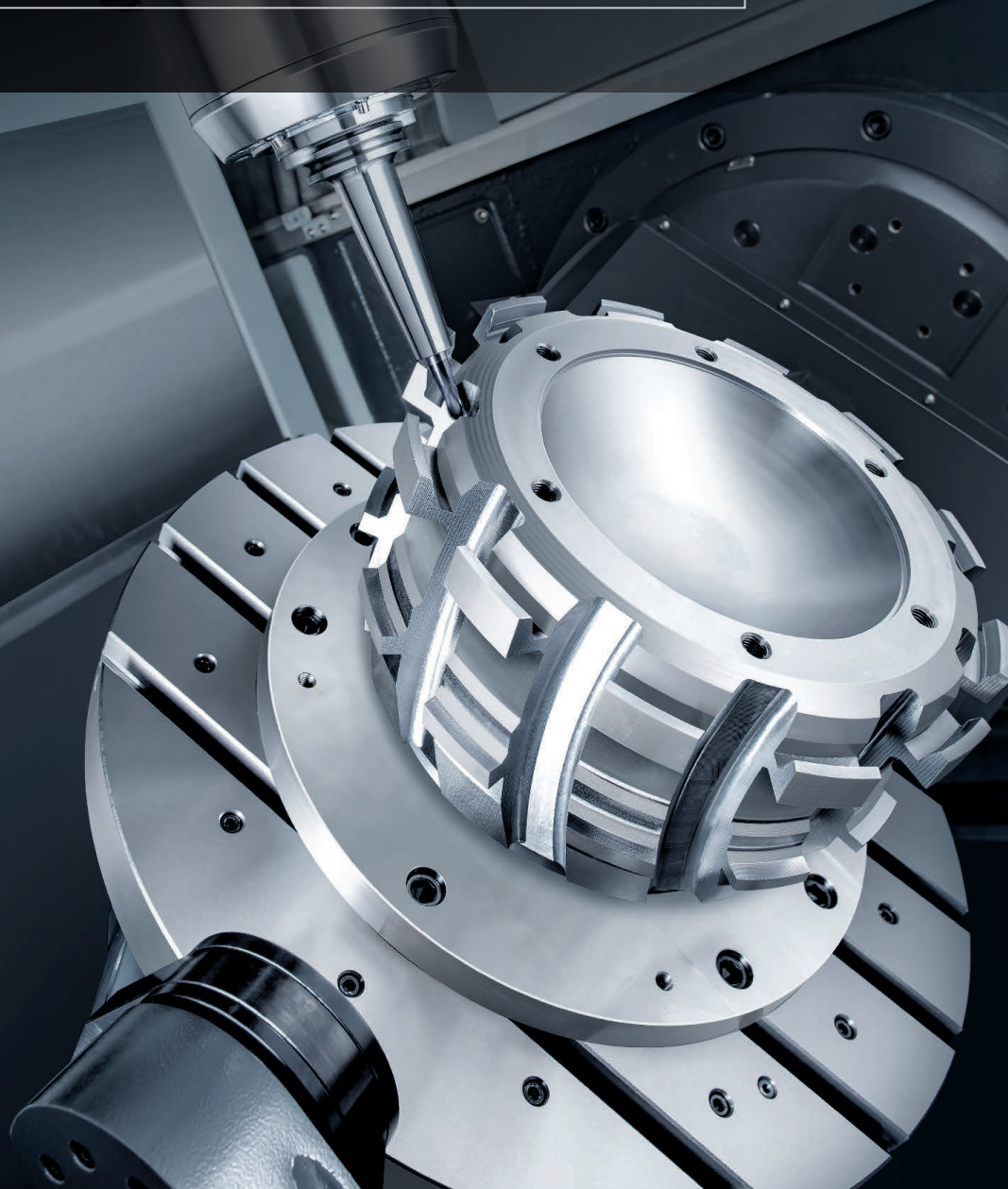


FCV-620 SERIES

High Speed 5 axes Machining Centers



THE ULTIMATE MACHINING POWER

AWEA MECHANTRONIC CO.,LTD.

5 AXES TECHNOLOGY

Comprehensive 5 Axes Machine Product Lines

Structural Features

- Vertical Type
- Horizontal Type
- Bridge Type
- Gantry Type

Rotary-axis Features

- High Performance Trunnion Tables
- ITALIAN Made Two Axes Head

Table Size

Ø 210 mm



FV SERIES

High Performance Trunnion Table

A-axis : $-42^{\circ} \sim +120^{\circ}$ *1
 $\pm 100^{\circ}$ *2
 C-axis : $\pm 360^{\circ}$
 Table size : Ø 350 mm*1
 Ø 210 mm*2

EH5 SERIES

High Performance Trunnion Table

A-axis : $-120^{\circ} \sim +42^{\circ}$
 B-axis : $\pm 360^{\circ}$
 Table size : Ø 400 mm

FCV-620 SERIES

High Performance Rotary Table

B-axis : $-50^{\circ} \sim +110^{\circ}$
 C-axis : $\pm 360^{\circ}$
 Table size : Ø 650 mm

FCV-800S SERIES

High Speed Trunnion Table

A-axis : $-120^{\circ} \sim +30^{\circ}$
 C-axis : $\pm 360^{\circ}$
 Table size : Ø 850 mm
 Turning speed : 800 rpm

*1 FV-960 *2 FV-560

High-quality finishes in aerospace and die / mold applications

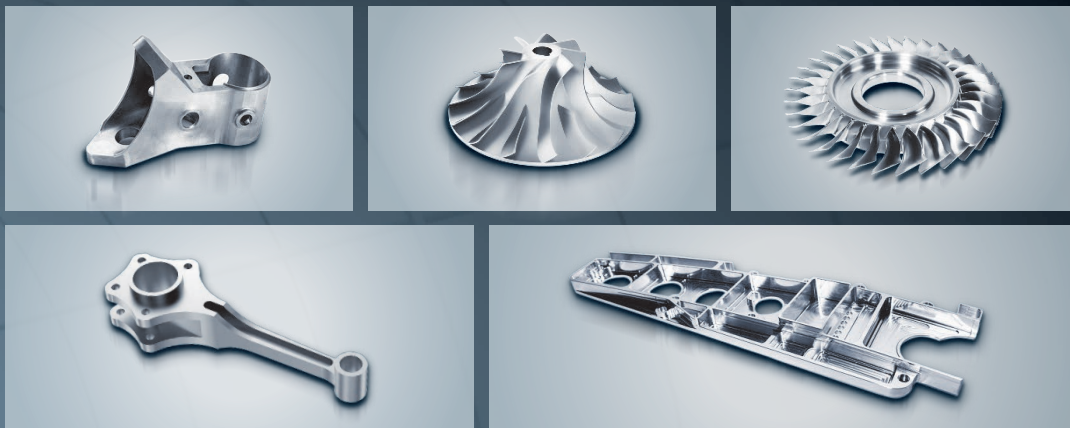
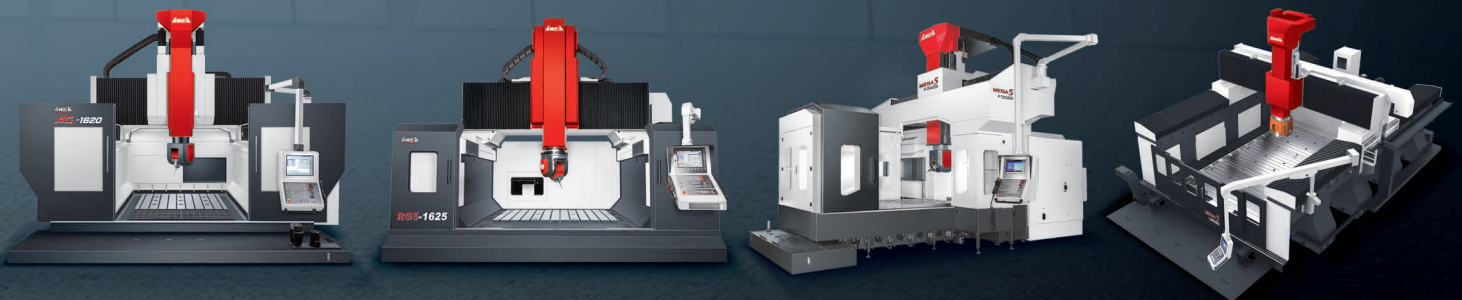


Table Size (X x Y)
10,000 x 4,800 mm



AG5 SERIES

ITALIAN Made Two Axes Head

B-axis : $\pm 100^\circ$

C-axis : $\pm 240^\circ$

X / Y axes driven by high speed linear motors

RG5 SERIES

ITALIAN Made Two Axes Head

B-axis : $\pm 100^\circ$

C-axis : $\pm 240^\circ$

Advanced feed system with cooling technology

MEGA5 P SERIES

ITALIAN Made Two Axes Head

B-axis : $\pm 100^\circ$

C-axis : $\pm 240^\circ$

Bridge type structure

MEGA5 G SERIES

ITALIAN Made Two Axes Head

B-axis : $\pm 100^\circ$

C-axis : $\pm 240^\circ$

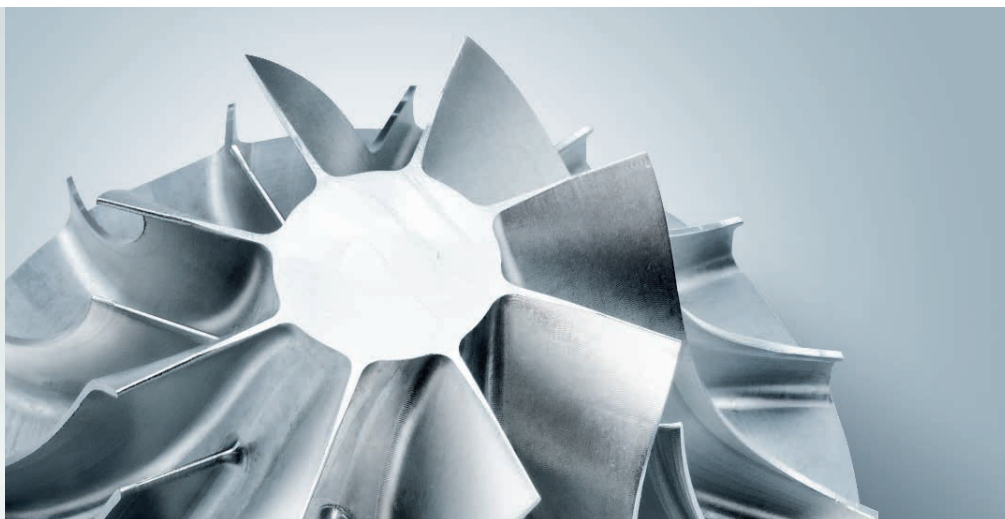
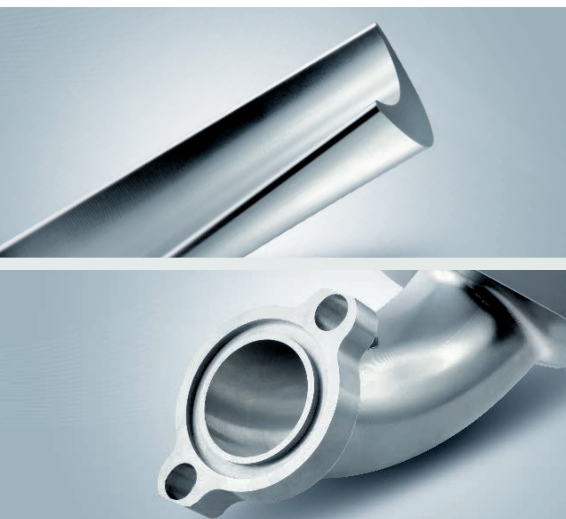
Gantry type structure

(Additional milling heads with different features and rotation angles are available on request.)

FCV-620 series | High Speed 5 axes Machining Centers

FCV-620 series was designed to fulfill machining demands from small to medium-sized workpiece, either simultaneous 5-axis or 5-face programming. The combination of high speed spindle, rigid structure and high performance B / C rotary table provides you with excellent 5-axis simultaneous machining capability. FCV-620 series masters various machining demands on complex workpiece with ease and shorten the cycle time for normal workpiece, meeting your demands as of today and tomorrow.





High performance rotary table

Fast rotation of the B / C axes realizes swift positioning of work table and therefore providing highly efficient 5-face or 5-axis simultaneous machining capability. B-axis swiveling range $-50^{\circ} \sim +110^{\circ}$ offers sufficient space for tools when machining large-sized workpiece.

Outstanding dynamic performance

Rapid feed rate of X / Y / Z axes go up to 36 m/min together with rotating speed 25 rpm on B / C axes enable FCV-620 to perform dynamic response therefore non-cutting time can be shortened dramatically.

Chips removal countermeasure

Coolant nozzles around spindle, chips wash down coolant system, chip conveyor and the large volume 385L coolant tank are equipped as standard functions which remove chips thoroughly and provide stable cooling efficacy of coolant in cutting.

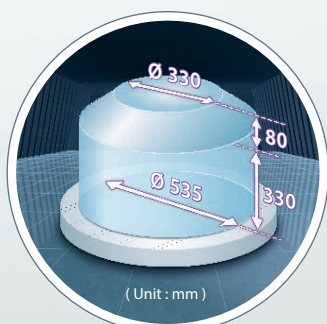
The modular spindle design provides flexible options for diverse machining demands

// For high-speed machining of mold and light alloy parts

Direct Drive Spindle		
12,000 rpm	FANUC	95 Nm / 15 kW (S2-30min)
	HEIDENHAIN	108 Nm / 17 kW (S6-25%)
15,000 rpm	FANUC	126 Nm / 18.5 kW (S2-30min)
	HEIDENHAIN	108 Nm / 17 kW (S6-25%)

// For machining of mold and high-precision parts.

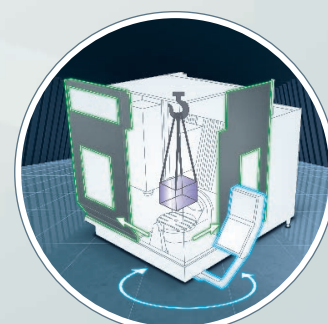
Built-in Spindle		
16,000 rpm	ATE	99 Nm / 29 kW (S6-60%)
24,000 rpm		



Abundant working area



Compact floor space

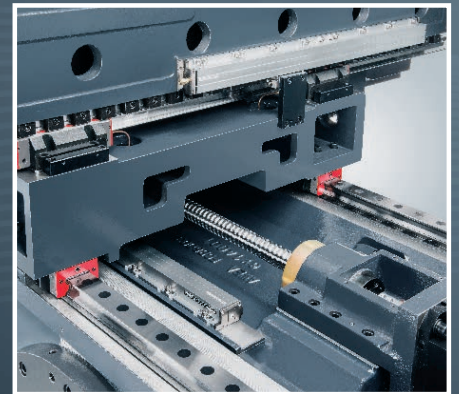


Convenient operating space

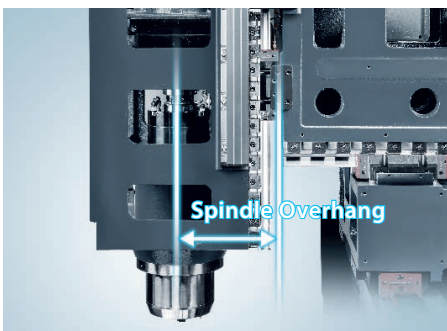
FCV-620_{series} | High Rigidity Structure

Thick-ribbed structure with base of low gravity center guarantees superior static and dynamic rigidity of the FCV-620 series, which constitutes a solid basis to realize high-speed and high-accuracy 5-axis simultaneous machining.

- Base, column and saddle all adopt high damping, low deformation one-piece Meehanite casting. The reinforced structure with thick-ribbed design possesses excellent anti-vibration capability and minimizes deformation.
- The Finite Element Analysis (FEA) provides the optimal machine design to build a light-weight, yet super rigid machine structure.
- X / Y / Z axes adopt roller type linear guide ways, featuring heavy cutting capability of box ways, advantages of fast movement and low wear of linear guide ways which significantly increase the rigidity and controllability.*¹
- Ball screws are directly driven by servo motors which provide ample thrust and fast acceleration / deceleration movement to ensure excellent dynamic response.

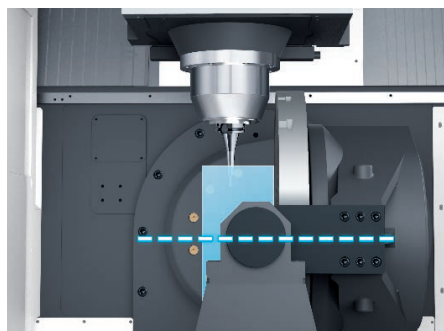


*¹ Optional high resolution linear scales up to 0.01 μ m offer high accuracy in machining.



Extremely short spindle overhang

The headstock is supported by 4 large-sized sliding blocks to achieve extremely short overhang with optimal design. The deformation caused by weight is minimized and thus enhancing cutting rigidity.



Accessibility of spindle nose

Sufficient Z-axis travel coordinates with minimal structure interference, allowing processing with shorter tools thus increasing cutting rigidity and accuracy substantially.

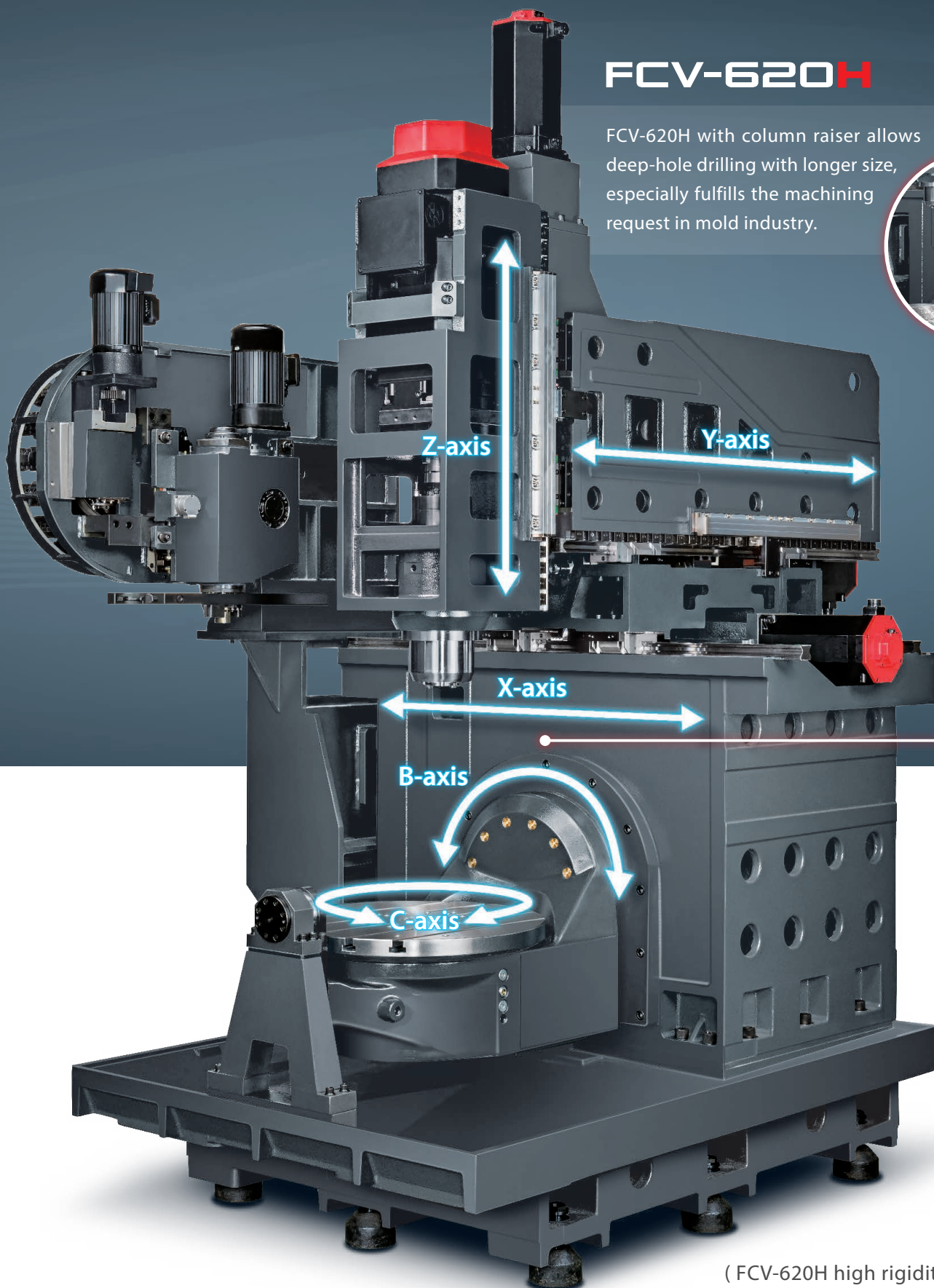
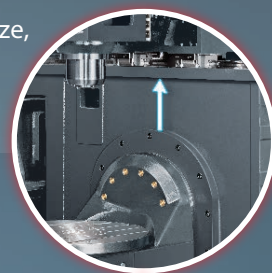


High reliability ATC system

Automatic tool magazine door activates only when performing tool exchange to avoid contamination made to the tools by fluid and chips. Standard 32T chain type tool magazine equipped with one-piece alloy steel ATC arm for performing efficient and reliable tool exchange.

FCV-620H

FCV-620H with column raiser allows deep-hole drilling with longer size, especially fulfills the machining request in mold industry.



(FCV-620H high rigidity structure)

FCV-620 series | High Performance Rotary Table

The rotary table allows processing components with various complex surfaces to be done by a single setup. Cast in one-piece high rigidity cast iron, the structure of rotary table provides excellent anti-vibration capability to ensure optimal machining accuracy. The B-axis adopts bilateral support design for achieving superior dynamic performance while ensuring satisfactory machining accuracy.

FCV-620		
	B-axis	C-axis
Table diameter	Ø 650 mm	
Table load capacity	300 kg (B-axis 0° ~ 45°) 200 kg (B-axis 45° ~ 90°)	
Rotary range	-50° ~ 110°	360°
Rotary speed	25 rpm	25 rpm
Repeatability	5" arc.sec	5" arc.sec

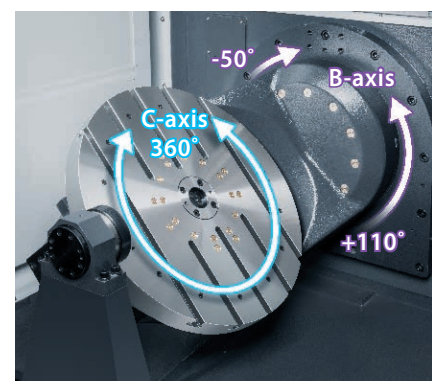


High rigidity tailstock

Rotary table equips high rigidity tailstock support which ensures excellent machining accuracy during heavy loading or unbalancing force on table.

Advanced B / C axes design

- Worm gear transmission driven by servo motor.
- B and C axes equipped with two sets of high precision needle roller bearings.
- Hydraulic disc type clamping system provides sufficient clamping force.
- HEIDENHAIN rotary encoder as standard accessory for ensuring consistent accuracy.



For machining which requires higher speed, precision and increased load capacity, **FCV-620S** is the answer. The rotary table adopts roller cam driving system featuring high transmission efficiency, enhanced rigidity and non-backlash. FCV-620S responds your demand for high efficiency machining on a variety of workpieces.

500 kg

Table load capacity

33.3 rpm

B-axis swiveling speed

50 rpm

C-axis rotary speed

FCV-620S

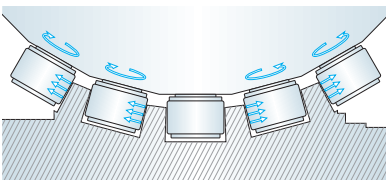
	B-axis	C-axis
Table diameter	Ø 650 mm	
Table load capacity	500 kg	
Rotary range	-50° ~ 110°	360°
Rotary speed	33.3 rpm	50 rpm
Repeatability	4" arc.sec	4" arc.sec

Rotary table equipped with roller cam

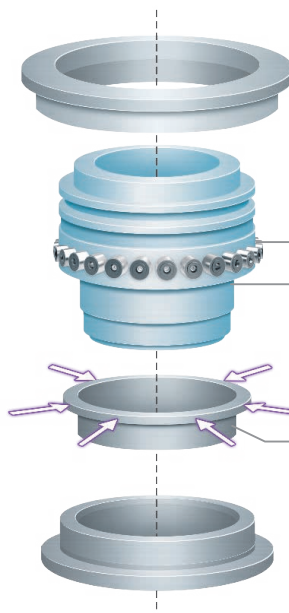
FCV-620S

Roller cam mechanism

- Rolling contact of rollers and cam shaft features advantages such as high rigidity, low thermal displacement and ultralow wear.
- Transmitting kinetic energy through rolling mechanism effectively reduces energy loss in driving, with superior transmission efficiency up to 90%.
- The engagement between roller and cam shaft is pre-loaded which significantly eliminates the backlash.



Unique design

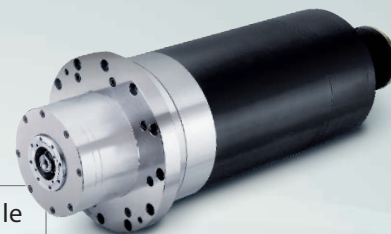


One-piece turret with embedded cross roller bearing, the structural rigidity is substantially superior to the regular segmented design.

The excellent rigidity of embedded cross roller bearing and ample clamping force provided by the circular hydraulic clamping system ensure stability of the rotating shaft.

FCV-620 series | High Performance Spindle System

Modular spindle design for selecting the most suitable speed range, motor power and taper according to your requirements to fulfill different machining demands with FCV-620.



Built-in Spindle

High speed built-in spindle

Built-in spindle efficiently lowers vibration of spindle while machining, which also extends life time of spindle and promote long period of machining accuracy.

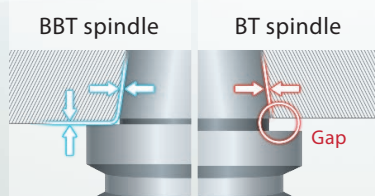
High speed direct drive spindle

Direct drive design efficiently isolates heat from motor, reduces thermal deformation and maintain long period of machining accuracy.

BBT dual contact spindle

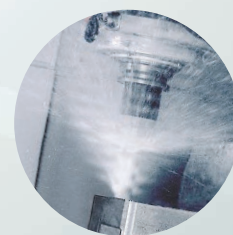
Optional BBT dual contact spindle to make the spindle taper and surface contact closely with tool holder which ensure highly cutting rigidity while high speed processing.

(Opt. HSK-A63)



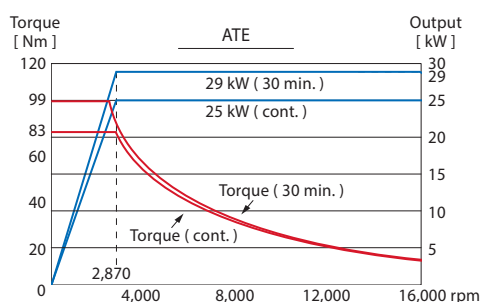
Coolant through spindle (CTS)

Optional coolant through spindle system (max. 70 bar) efficiently extend tool life by 25% ~ 400%*, achieving higher machining speed and chips removal rate in deep-hole drilling.

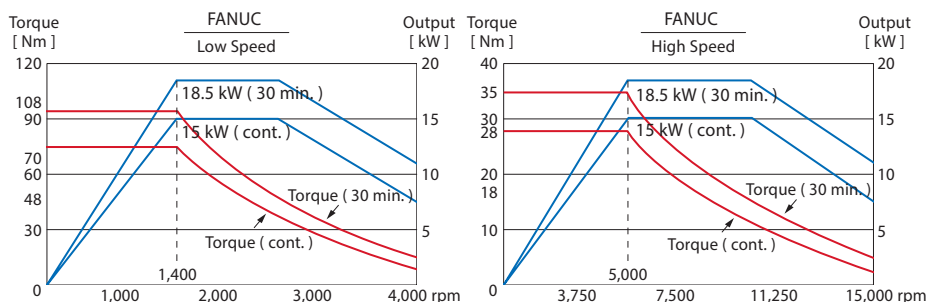


*1 Depending on the machining conditions.

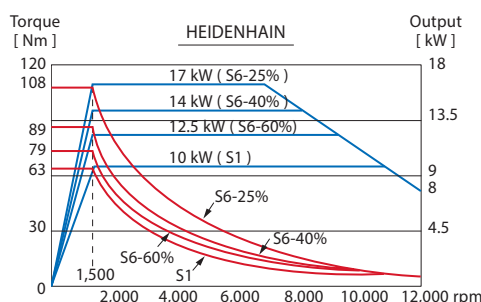
16,000 rpm Built-in Spindle



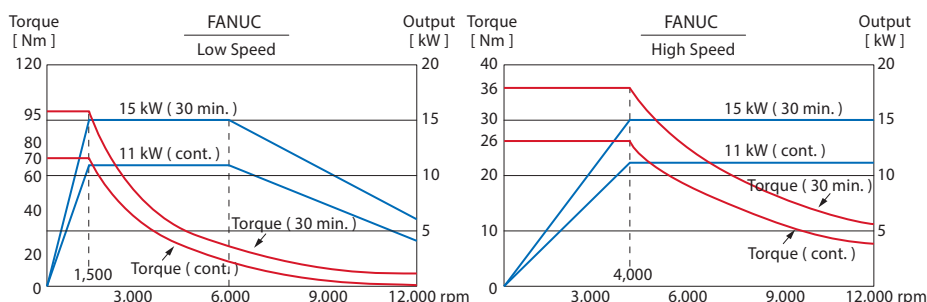
15,000 rpm Direct Drive Spindle



12,000 rpm Direct Drive Spindle



12,000 rpm Direct Drive Spindle

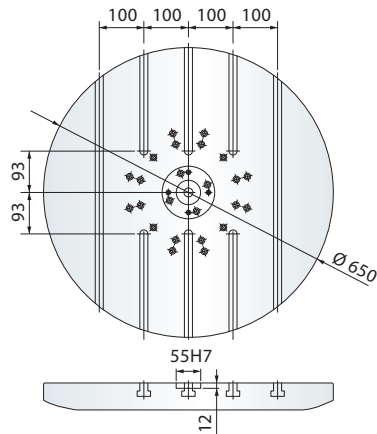


FCV-620 series | Dimensions

(Unit : mm)

Table Dimensions

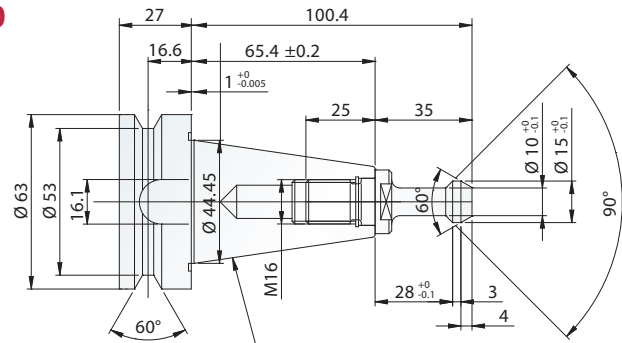
(Standard)



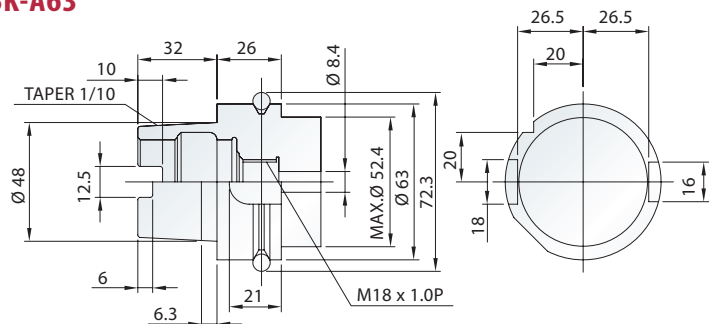
* Please contact for the table size of FCV-620S.

Tool Shank Dimensions

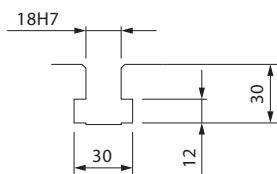
BBT40



HSK-A63

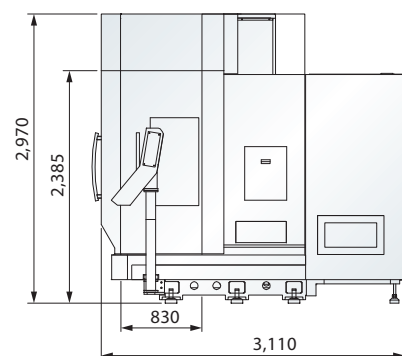
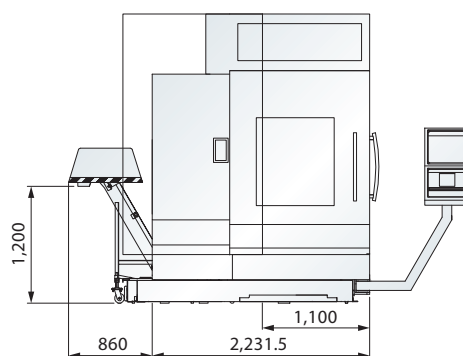
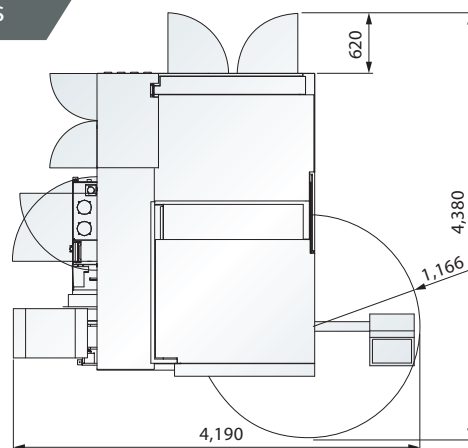


T-slot Dimensions



Machine Dimensions

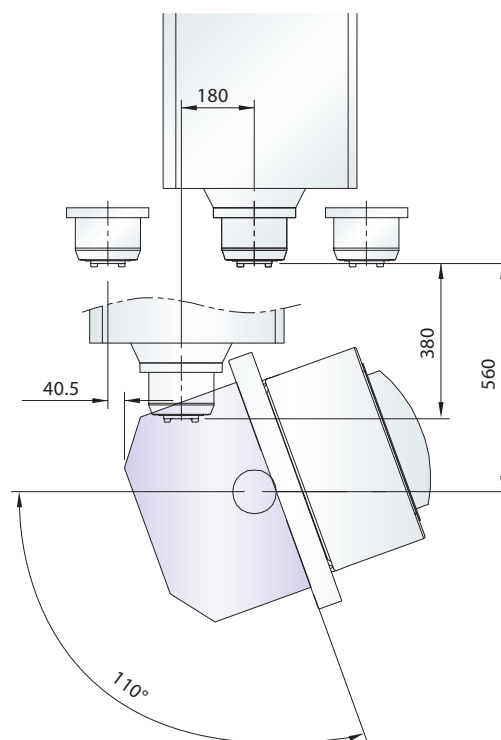
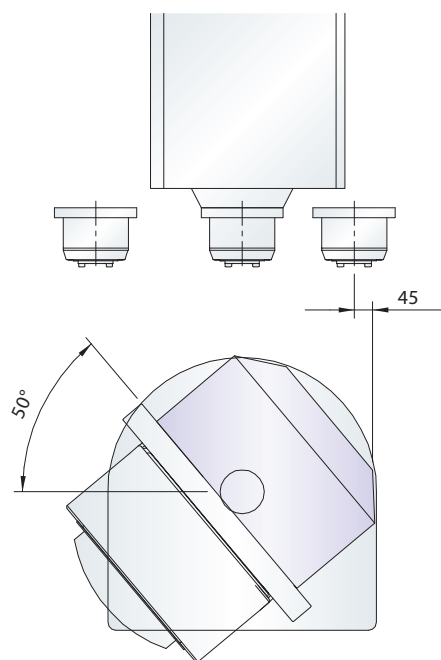
(HEIDENHAIN controller.)



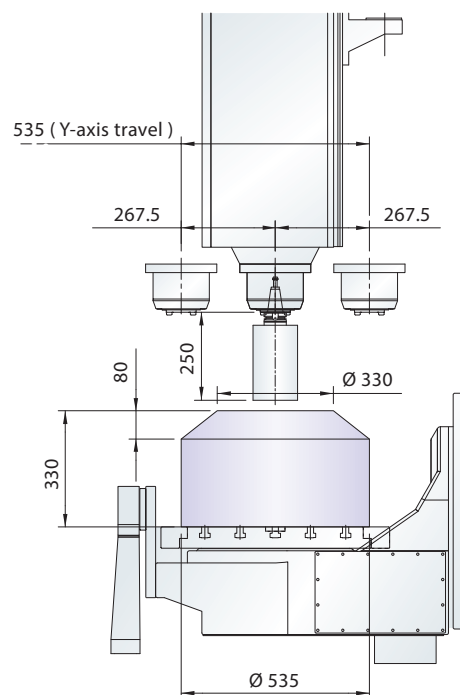
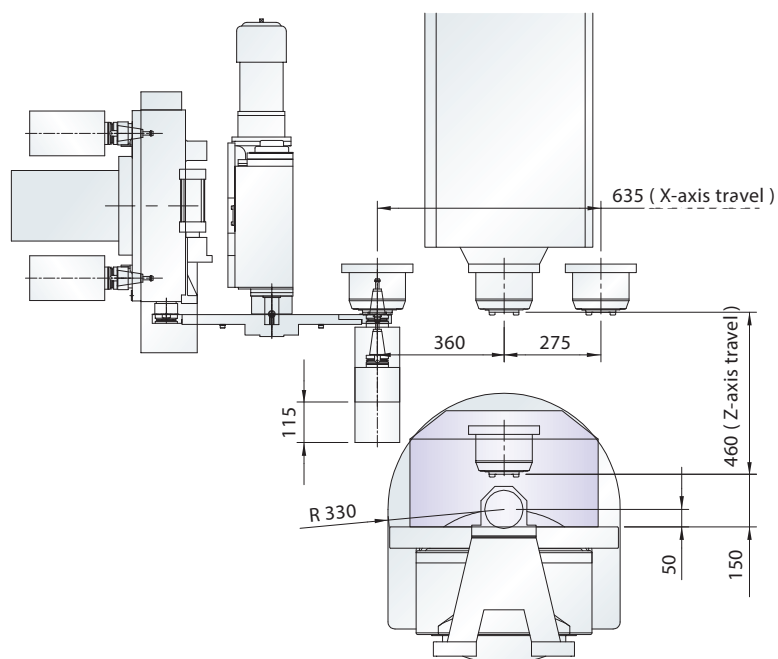
FCV-620 series | Dimensions

(Unit : mm)

Interference Diagram



Work Range



FCV-620 series | Specifications

		FCV-620
SPECIFICATIONS		
X-axis travel	mm	635
Y-axis travel	mm	535
Z-axis travel	mm	460
B / C axes swivel / rotary range		-50° ~ +110° / 360°
B / C axes swivel / rotary speed	rpm	25
Distance from spindle nose to table center	mm	150 ~ 610
WORK TABLE		
Table diameter	mm	Ø 650
Table load capacity (0° ~ 45°)	kg	300
Table load capacity (45° ~ 90°)	kg	200
T-slot (width x no. x space)	mm	18 x 5 x 100
SPINDLE		
Spindle taper		BBT40 / HSK-A63
Spindle speed	rpm	Direct drive spindle 12,000 (15,000) Built-in spindle 16,000 (24,000)
Spindle motor (cont. / 30 min)	kW	11 / 15 (FANUC 12,000 rpm)
FEED RATE		
X / Y / Z axes rapid feed rate	m/min.	36
Cutting feed rate	m/min.	1 ~ 10
TOOL MAGAZINE		
Tool magazine capacity	T	32 (40 / 60)
Max. tool length	mm	250
Max. tool weight	kg	6
Max. tool diameter / adj. pocket empty	mm	Ø 75 / Ø 127
ACCURACY		
Positioning accuracy (VDI 3441)	mm	P ≤ 0.012 / Full Travel
Repeatability (VDI 3441)	mm	Ps ≤ 0.008
GENERAL		
Control system		HEIDENHAIN TNC 640 / FANUC Oi-MF*1
Pneumatic pressure requirement	kg/cm ²	6
Power requirement	kVA	50
Machine weight	kg	8,500

*1 For 4+1 axes

Specifications are subject to change without notice.

Standard Accessories

- B / C axes rotary encoder
- Spindle cooling system
- Spindle air curtain
- Coolant nozzle around spindle
- Chips flush coolant system
- Centralized automatic lubricating system
- Chain type 32T magazine
- Coolant system with pump and tank
- Caterpillar type chip conveyor and bucket
- Roof enclosure splash guard
- Heat exchanger for electric cabinet
- Air gun and water gun
- RS-232 interface and Ethernet port
- Tool box and foundation bolts
- Operation and maintenance manual

Optional Accessories

- Coolant through spindle (CTS)
- Compensation system for spindle thermal extension
- Anti-drop system for sudden power outage
- X / Y / Z axes optical linear scale
- Chain type 40T / 60T magazine
- Oil skimmer
- Automatic tool length measurement
- Automatic work piece measurement
- Transformer

FCV-620

series



AWEA MECHANTRONIC CO.,LTD.

Official distributor for Benelux



Jan Doustraat 37
1689 XK Zwaag (NH)
The Netherlands

Tel. +31(0)85 0022937
info@tholitec.nl
www.tholitec.nl

